

Conversion Kit Instructions

1. Using a cutting torch, carefully cut off the old trigger mechanism. Try not to damage the existing cross piece. Grind off any remaining bits of weld to leave a flat surface.

2. Center the trigger mechanism under the seat, and clamp it there while you trace the holes on the front and back of the trigger mechanism. Drill 3/8" holes in the front and back of the trailer frame as marked.

3. Bolt the trigger mechanism to the trailer frame.



4. If your tank does not have a notched side plate, go to step 5. If your tank does have an existing notched side plate, you can either remove it and then go to step 5, or you can lay the new plate over the old one and trace the position of the notch onto the old plate. Then cut out the new notch on the old plate.

5. Bolt or weld the notched side plate on the right side of the frame (viewing the tank from the front). The bottom edge of the plate should be at 51" from the bottom of the frame, and the plate should be turned so that the notch is closest to the "tire side" of the frame.

6. Remove old seat. Place the new seat centered above the trigger "hook". Clamp the seat securely in place and attach it to the existing hinges using the 1/4". Place a lock-washer and nut on the underside of the seat. Break off the bolt flush with nut and grind off any sharp edge.



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