

# **BATTLE THE BLAZE**

## ***Packing List***

<u>Description</u>	<u>Quantity</u>
BACK CANVAS 7' x 7'	1
FRONT CANVAS 42" x 7'	1
"FOUR-WAY" FITTINGS	2
"ELBOW" FITTINGS	4
"TEE" FITTINGS	2
"THREE-WAY" FITTINGS	2
PIPE A — 44.5" ( <i>SWEDGED</i> )	4
PIPE B — 41.5" ( <i>UNSWEDGED</i> )	6
PIPE C — 36" ( <i>w/plastic caps</i> )	2
PIPE D — LENGTHS OF TUBING 24"	4
PIPE E — RIGHT HINGE ASSEMBLY	1
PIPE F — LEFT HINGE ASSEMBLY ( <i>with welded on 3-way Fitting</i> )	1
STAKES	4
BEAN BAGS	12
FLAMES with HINGES (two left sided and one right sided)	3
CARRYING CASE	1

### Twister Display

49207 Calcutta Smith Ferry Road — East Liverpool, Ohio 43920

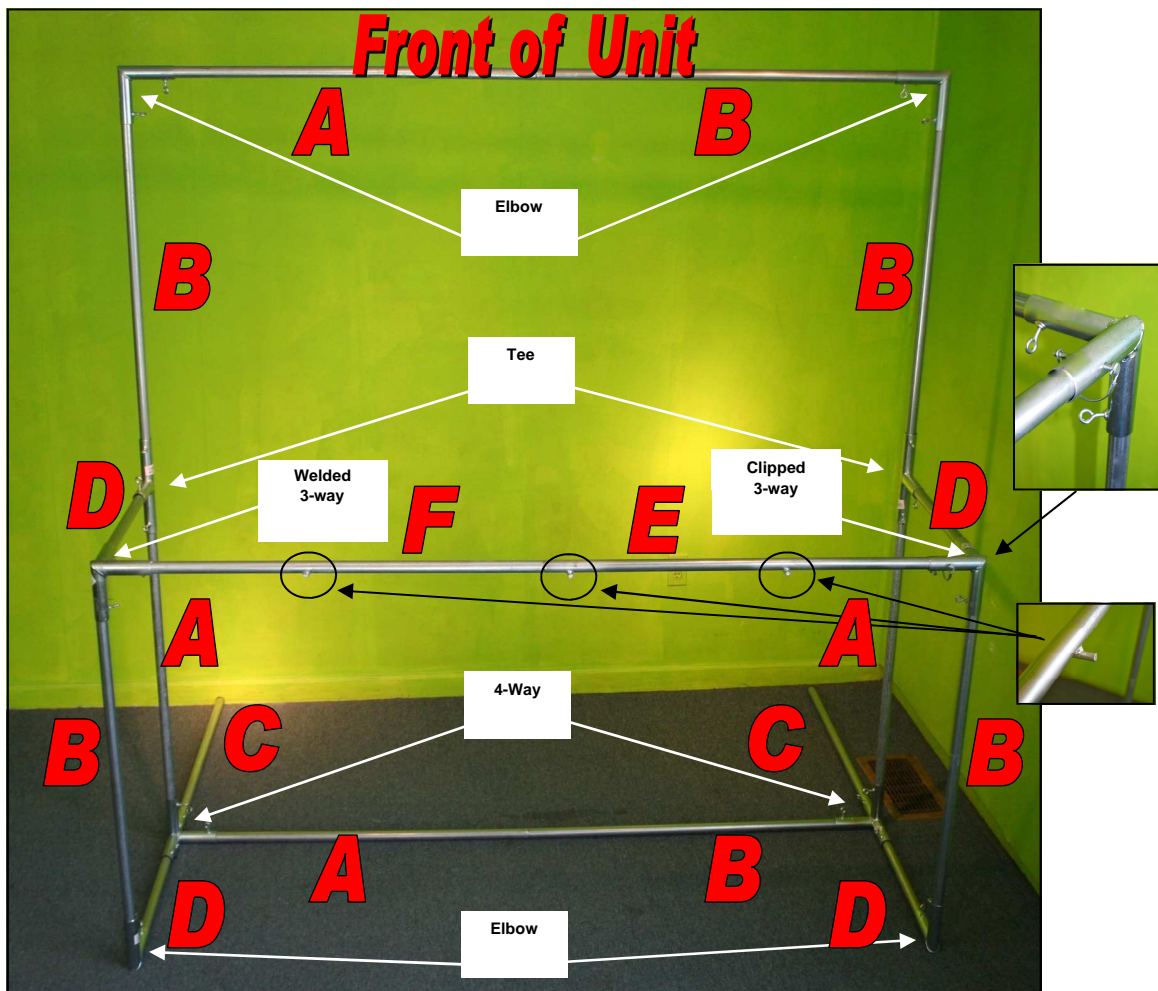
1 800 637-3656 — 1 (330) 386-1270

[www.twisterdisplay.com](http://www.twisterdisplay.com)

# **BATTLE THE BLAZE**

## **Assembly Instructions**

1. Select a level area to operate game with plenty of room to allow for a line to form.
2. Assemble the framework, per photo.
3. Insert the (4) A Pipes into (4) B Pipes, creating (4) 7' lengths.
4. Slide (2) Tee Fittings onto (2) of these 7' lengths.
5. Use these (4) 7' lengths to create a square, using (2) Elbow Fittings for the top corners, and (2) Four-Way fittings for the bottom corners. Note that the (2) Tee Fittings go on the sides. These Tee-Fittings join the front frame to the back frame.
6. Place the C Pipes into the 4-Way fittings at the back of the game. These create the base. (Be sure to tighten down the fittings using the small bolts on them.)



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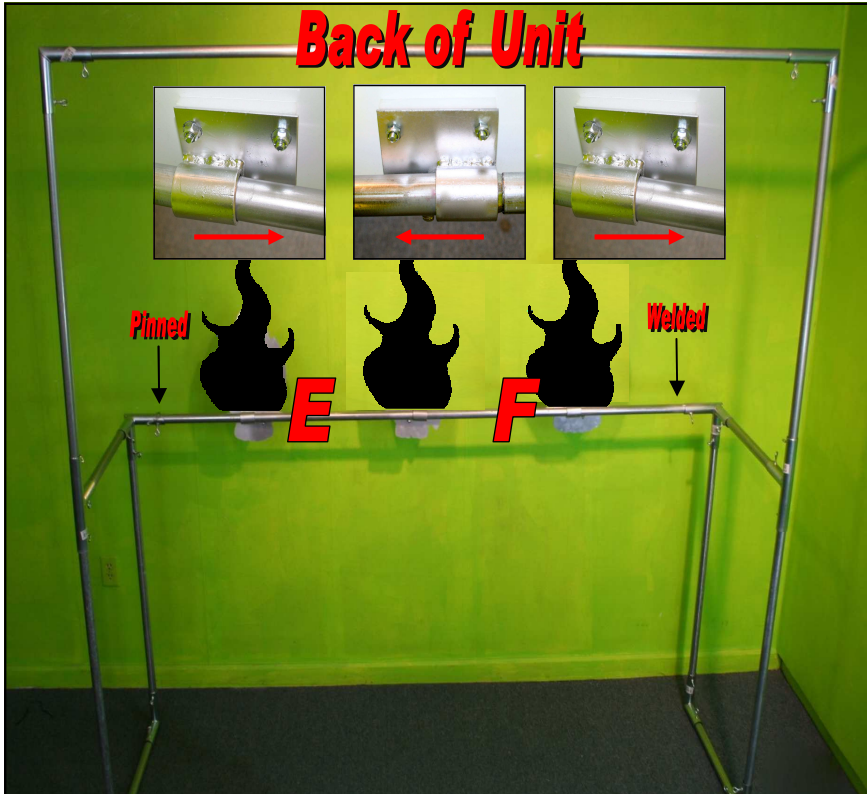
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## Assembly Instructions

7. Insert the D Pipes into the ends of both Tee-Fittings and the ends of the Four-Way Fittings on the bottom of the frame.
8. Place the remaining Elbow Fittings on the ends of the bottom D Pipes, and insert (2) B Pipes into those Tee-Fittings, vertically.



9. Slide left-sided and a right-sided flame onto the E Pipe. Slide the Three-Way Fitting, and secure with clip. Slide the remaining flame onto the F Pipe and insert the E Pipe into the F Pipe.

10. Attach canvas to the framework using the Velcro straps.

If using game outdoors, it is strongly suggested that you use the stakes provided on either side of the bottom supports. Use sandbags on pavement. And in a breeze, use sandbags with the stakes.

### CANVAS CARE

- ◆ If game becomes wet, dry thoroughly before storing. Never fold up canvas wet.
- ◆ Fold the canvas *inward* to help protect and keep it clean.
- ◆ Canvas can be gently cleaned with rubbing alcohol when necessary. If your game involves velcro, clean the hook and loop fabric with dry brush to knock out the dirt. If velcro fabric is badly soiled, use upholstery cleaner.



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## **Safety Instructions**

1. Use only under adult supervision.
2. Be sure that there is plenty of clearance between the player and spectators.
3. Keep spectators clear from the sides and back of canvas to prevent them from being struck by a deflected or errant throw.
4. If using game outdoors, it is strongly suggested that you use the stakes provided on either side of the bottom supports. Use sandbags on pavement. And in a breeze, use sandbags with the stakes.
5. **NEVER USE THE GAME IN STRONG WINDS OR LIGHTENING!!**
6. Use caution when setting up or taking down the game. The sections of tubing can come apart and fall down causing injury.
7. Use only the balls included with the game. Do not use hard balls or other hard objects.

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# **BATTLE THE BLAZE**

## **Parts Prices**

<b><u>Large Canvas</u></b>	<b><u>\$450</u></b>
<b><u>Small Canvas</u></b>	<b><u>\$200</u></b>
<b><u>Case</u></b>	<b><u>\$99</u></b>
<b><u>Elbow fitting</u></b>	<b><u>\$10</u></b>
<b><u>Four-way fitting</u></b>	<b><u>\$15</u></b>
<b><u>Framework</u></b>	<b><u>\$250</u></b>
<b><u>Tubing (swedged)</u></b>	<b><u>\$20</u></b>
<b><u>Tubing (unswedged)</u></b>	<b><u>\$20</u></b>
<b><u>Tubing (w/rubber feet)</u></b>	<b><u>\$15</u></b>
<b><u>Stakes (set of 4)</u></b>	<b><u>\$5</u></b>
<b><u>Flames</u></b>	<b><u>\$35</u></b>
<b><u>Bean Bags</u></b>	<b><u>\$2</u></b>

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